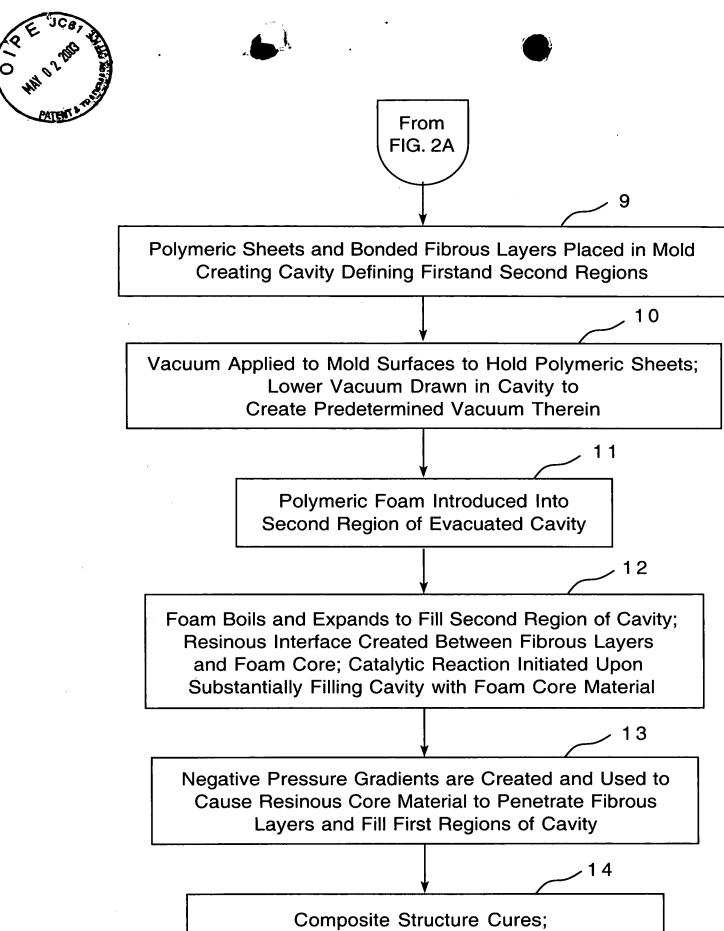


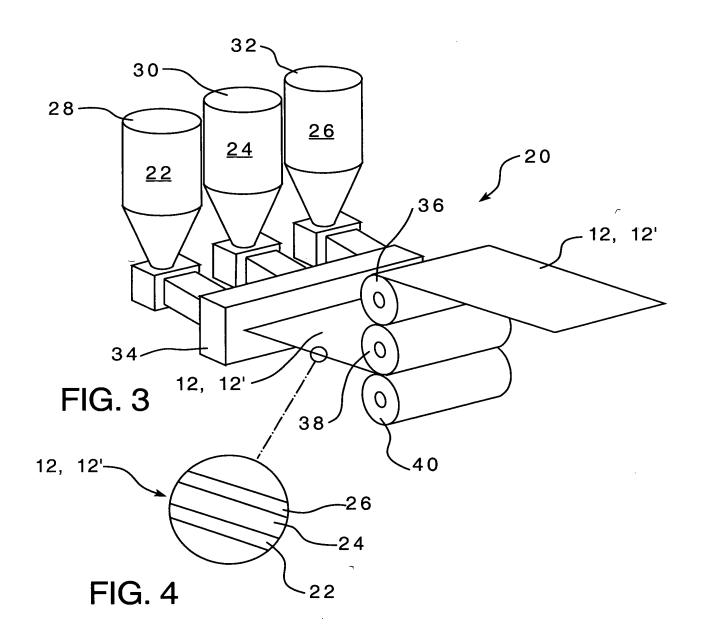
FIG. 2A



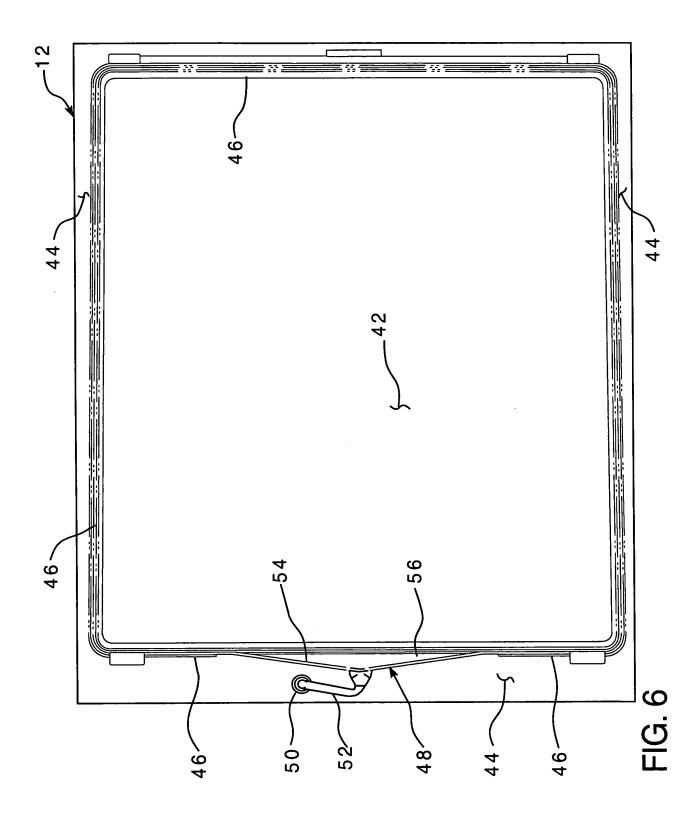
Composite Structure Cures;
Composite Structure is Cooled and Demolded

FIG. 2B











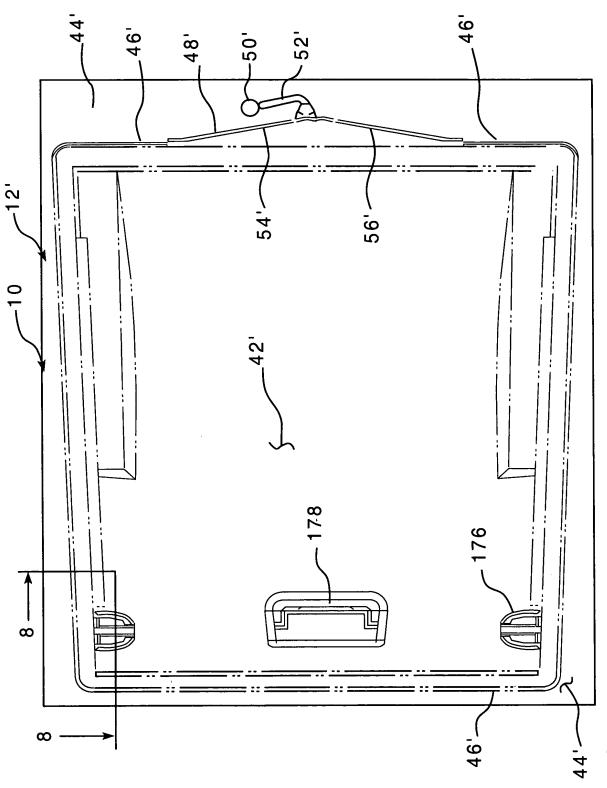
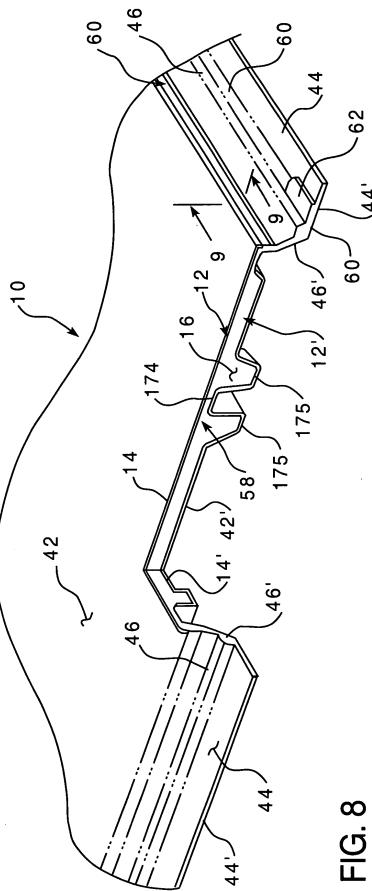
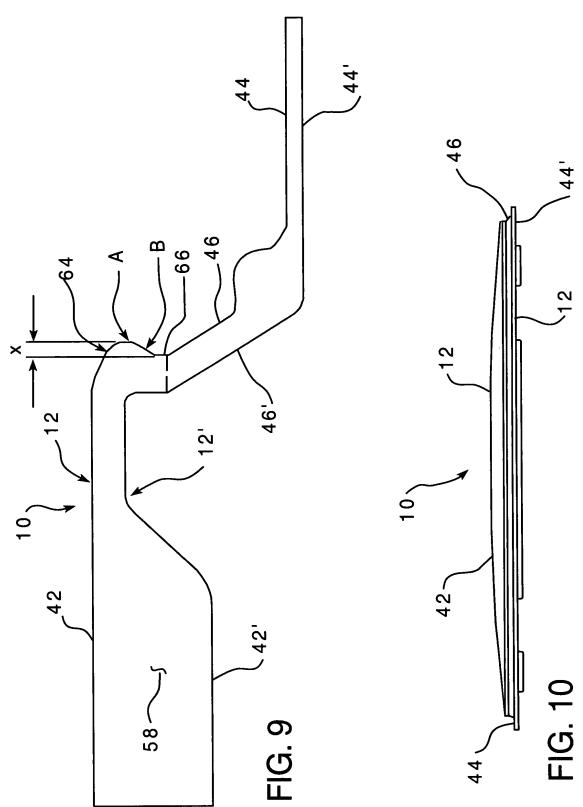


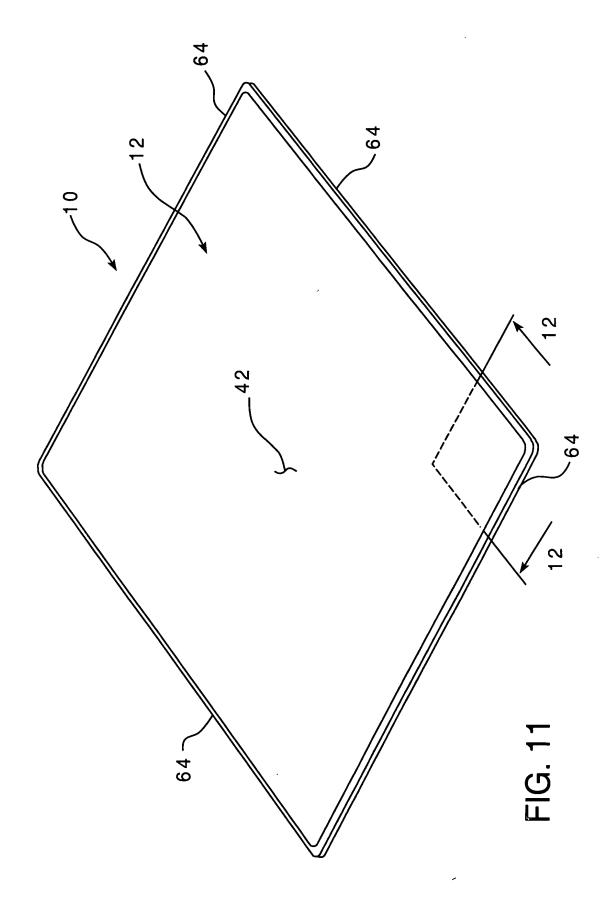
FIG. 7



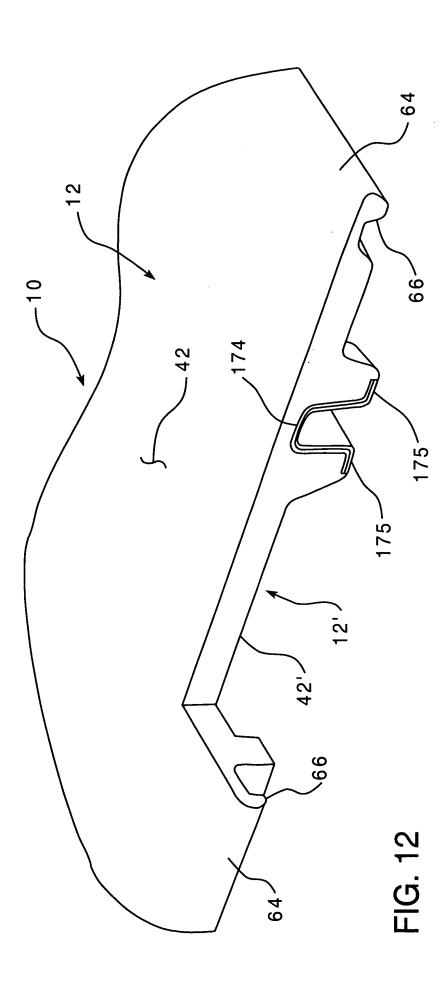




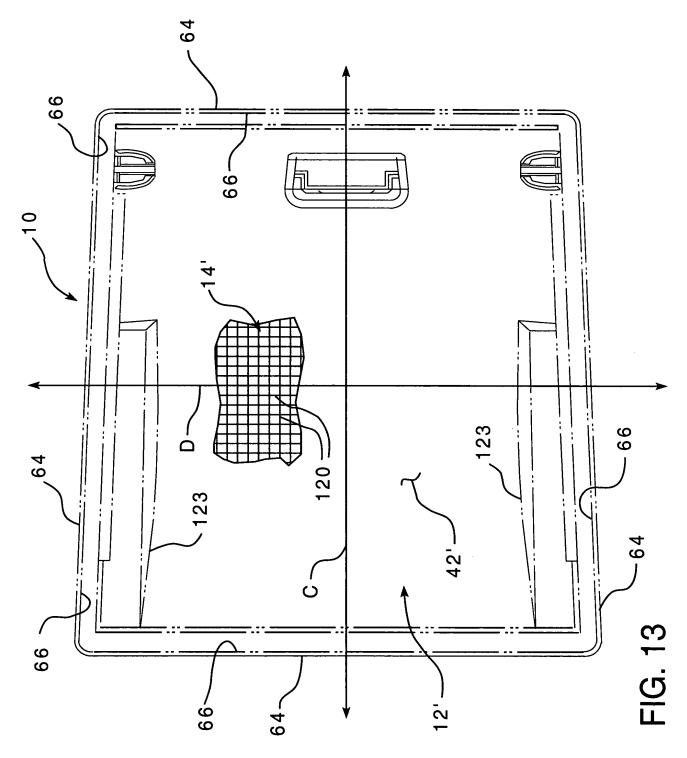














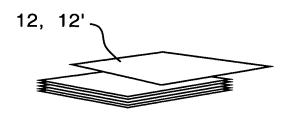


FIG. 14A

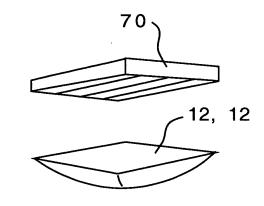


FIG. 14B

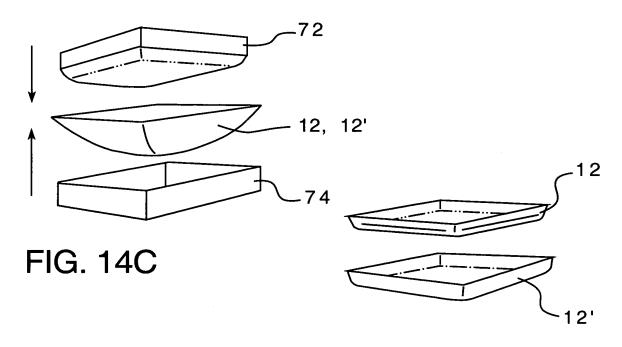


FIG. 14D



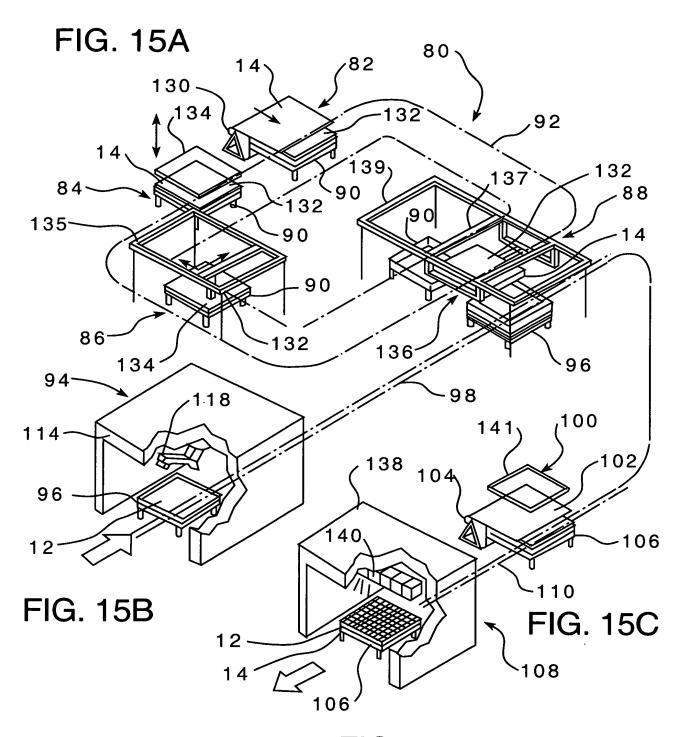


FIG. 15D



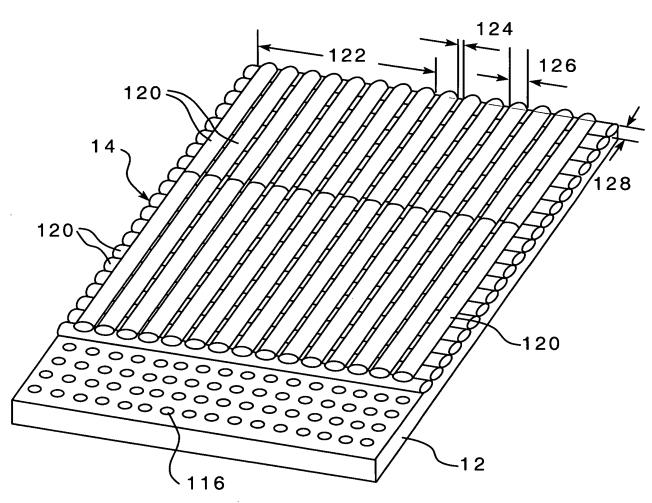
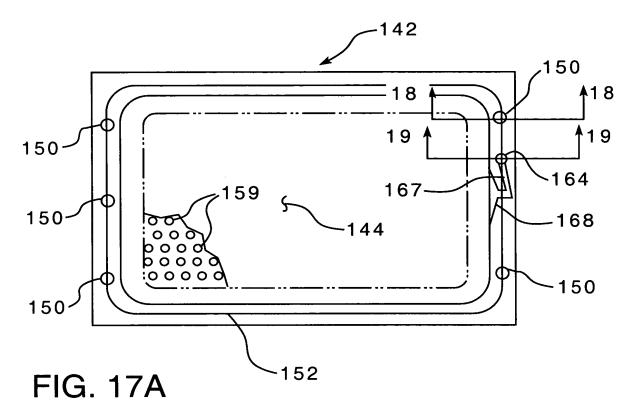
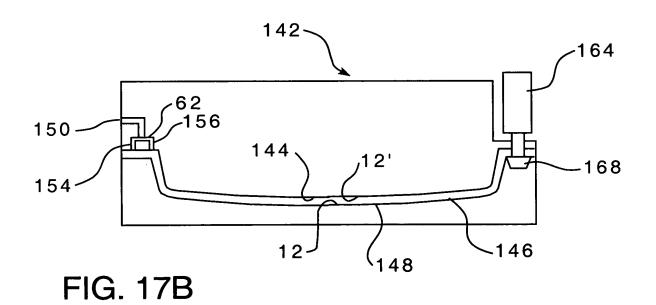


FIG. 16









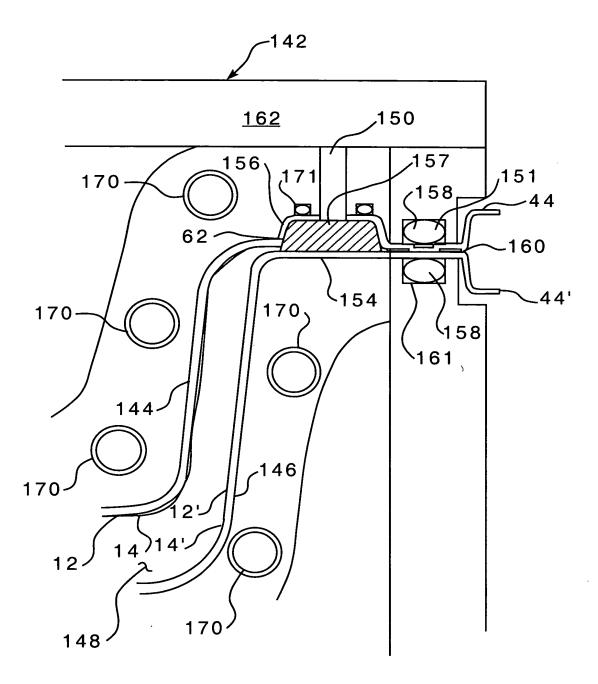


FIG. 18